

## Polyester Paint Colours

Please discuss your specific paint colour requirements with us when requesting your quotations and placing orders.





## Polyester Powder Coating Facility

Because the appearance of our products is important to you and to us we've invested in a top-quality Powder Coating facility to coat our galvanised sheet steel or aluminium parts or components. The following pages offer illustrations of our various available paint colours to provide a guide to the finished colour.

### Three costs options available – Standard, Premium and Premium Plus

Various gloss levels are available and vary dependant on the paint colour chosen. For the Standard Paint Colour our default gloss level is 25%. Please discuss your specific requirements with us when requesting your quotations and placing orders. Should a colour not be in the list we can also see if we can source it.

#### Paint colour samples

We would be pleased to provide paint samples for specific projects, so please get in touch so we can help you optimise the appearance of our quality products.

#### Our five stage process for Polyester Powder Coating

The Powder Coating facility comprises of a five-stage process as described below:

1. A solvent free Auto-Wash with a multi-stage jet/spray washer and pre-treatment plant used to clean and prepare materials for subsequent powder coating application.
2. A 6m Spray Booth to electrostatically apply polyester powder. The booth is ventilated with centrifugal fans and cartridge filters to comply with the latest HSE guidelines and linked via a track system to the oven.
3. A 6m gas fired, high efficiency oven with advanced high-volume internal duct system to provide even heat distribution and efficient running. The oven is software controlled to provide for accurate temperature regulation and cure timing.
4. The Spray Booth and Oven are linked with conveyor tracks which extend beyond the oven to allow for cooling of parts.
5. Quality is our top priority, so samples are inspected and tested for Colour Match, Adhesion, Solvent Resistance and Application Thickness with an average test thickness of 60 µm.

# Standard Polyester Powder Colours



RAL 1002 Sand Yellow



RAL 1015 Light Ivory



RAL 1019 Grey Beige



RAL 5008 Grey Blue



RAL 5010 Gentian Blue



RAL 5012 Light Blue



RAL 6001 Emerald Green



RAL 6005 Moss Green



RAL 7001 Silver Grey



RAL 7012 Basalt Grey



RAL 7016 Anthracite Grey



RAL 7022 Umbra Grey



RAL 7037 Dusty Grey



RAL 8014 Sepia Brown



RAL 8028 Terra Brown



RAL 9002 Grey White



RAL 9005 Jet Black



RAL 9016 Traffic White



BS 00A05 Goose Grey



RAL 8017 Chocolate Brown

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# Premium Polyester Powder Colours



RAL 1021 Colza Yellow



RAL 2000 Yellow Orange



RAL 2002 Vermillion



RAL 3000 Flame Red



RAL 5002 Ultramarine Blue



RAL 5017 Traffic Blue



RAL 5024 Pastel Blue



RAL 6018 Yellow Green



RAL 6021 Pale Green



RAL 7000 Squirrel Grey



RAL 7030 Stone Grey



RAL 7031 Blue Grey



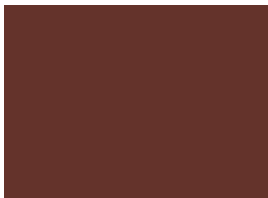
RAL 7032 Pebble Grey



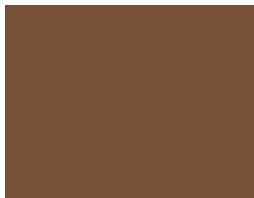
RAL 7040 Window Grey



RAL 8004 Copper Brown



RAL 8012 Red Brown



RAL 8024 Beige Brown



RAL 1000 Green Beige



RAL 1001 Beige



RAL 1004 Golden Yellow

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# Premium Polyester Powder Colours



RAL 1013 Oyster White



RAL 1014 Ivory



RAL 1020 Olive Yellow



RAL 1024 Ochre Yellow



RAL 1027 Curry



RAL 1028 Melon Yellow



RAL 2003 Pastel Orange



RAL 3009 Oxide Red



RAL 3015 Light Pink



RAL 3017 Rose



RAL 3018 Strawberry Red



RAL 4003 Heather Violet



RAL 5000 Violet Blue



RAL 5001 Green Blue



RAL 5004 Black Blue



RAL 5005 Signal Blue



RAL 5007 Brilliant Blue



RAL 5009 Azure Blue



RAL 5013 Cobalt Blue



RAL 5014 Pigeon Blue

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# Premium Polyester Powder Colours



RAL 5015 Sky Blue



RAL 5018 Turquoise Blue



RAL 5019 Capri Blue



RAL 5020 Ocean Blue



RAL 5021 Water Blue



RAL 5022 Night Blue



RAL 5023 Distant Blue



RAL 6000 Patina Green



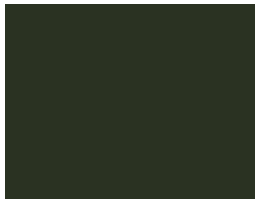
RAL 6003 Olive Green



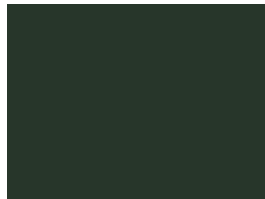
RAL 6004 Blue Green



RAL 6006 Grey Olive



RAL 6007 Bottle Green



RAL 6009 Fir Green



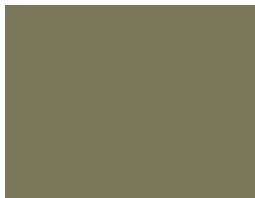
RAL 6010 Grass Green



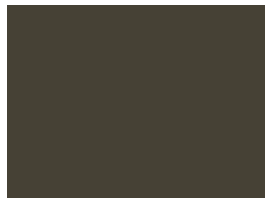
RAL 6011 Reseda Green



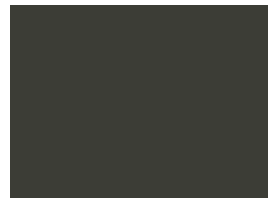
RAL 6012 Black Green



RAL 6013 Reed green



RAL 6014 Yellow Olive



RAL 6015 Black Olive



RAL 6016 Turquoise Green

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# Premium Polyester Powder Colours



RAL 6017 May Green



RAL 6019 Pastel Green



RAL 6020 Chrome Green



RAL 6022 Olive Drab



RAL 6024 Traffic Green



RAL 6026 Opal Green



RAL 6027 Light Green



RAL 6028 Pine Green



RAL 6029 Mint Green



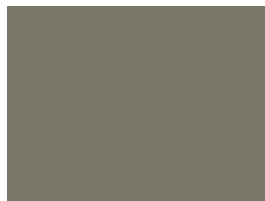
RAL 6033 Mint Turquoise



RAL 6034 Pastel Turquoise



RAL 7002 Olive Grey



RAL 7003 Moss Grey



RAL 7004 Signal Grey



RAL 7005 Mouse Grey



RAL 7006 Beige Grey



RAL 7008 Khaki Grey



RAL 7009 Green Grey



RAL 7010 Tarpaulin Grey



RAL 7011 Iron Grey

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# Premium Polyester Powder Colours



RAL 7013 Brown Grey



RAL 7015 Slate Grey



RAL 7021 Black Grey



RAL 7023 Concrete Grey



RAL 7024 Graphite Grey



RAL 7026 Granite Grey



RAL 7033 Cement Grey



RAL 7034 Yellow Grey



RAL 7035 Light Grey



RAL 7036 Platinum grey



RAL 7038 Agate Grey



RAL 7039 Quartz Grey



RAL 7042 Traffic Grey A



RAL 7043 Traffic Grey B



RAL 7044 Silk Grey



RAL 7045 Telegrey 1



RAL 7046 Telegrey 2



RAL 7047 Telegrey 4



RAL 8000 Green Brown



RAL 8001 Ochre Brown

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# Premium Polyester Powder Colours



RAL 8002 Signal Brown



RAL 8003 Clay Brown



RAL 8007 Fawn Brown



RAL 8008 Olive Brown



RAL 8011 Nut brown



RAL 8015 Chestnut Brown



RAL 8016 Mahogany Brown



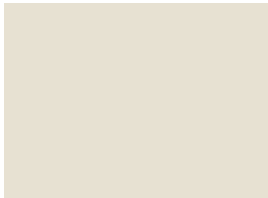
RAL 8019 Grey Brown



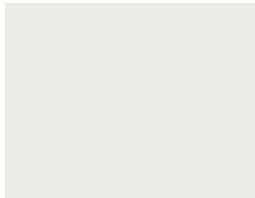
RAL 8022 Black Brown



RAL 8025 Pale Brown



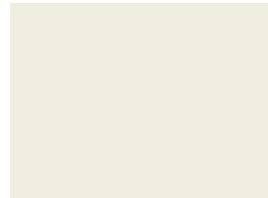
RAL 9001 Cream



RAL9003 Signal White



RAL 9004 Signal Black



RAL 9010 Pure White



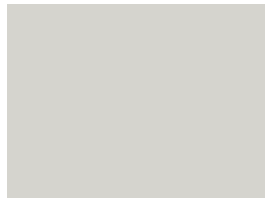
RAL 9011 Graphite Black



RAL 9017 Traffic Black



RAL 9018 Papyrus White



BS 00 A 01 Ash Grey



BS 00 A 09 Flint Grey



BS 00 A 13 Storm Grey

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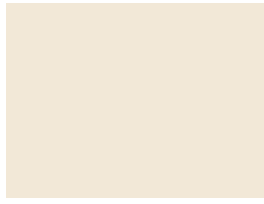
# Premium Polyester Powder Colours



BS 04 C 39 Brick Red



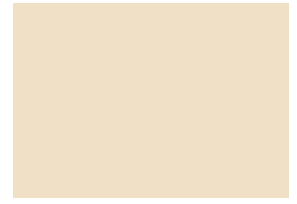
BS 06 C 33 Peach



BS 08 B 15 Magnolia



BS 08 B 29 Bitter Chocolate



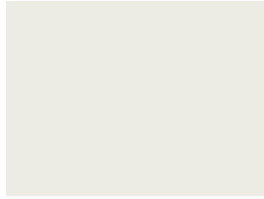
BS 08 C 31 Honeysuckle



BS 105 Oxford Blue



BS 107 Strong Blue



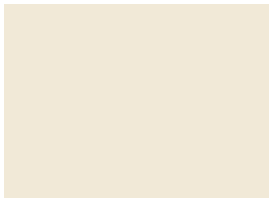
BS 10 A 01 White



BS 10 A 03 Dawn Grey



BS 10 A 05 Grey



BS 10 B 15 Creamy White



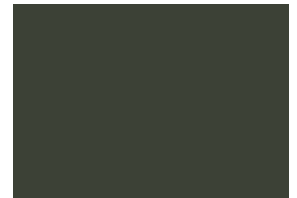
BS 10 B 19 Beige



BS 10 C 31 Ivory



BS 12 B 29 Midnight Green



BS 12 C 40 Green



BS 14 C 39 Holly Green



BS 166 French Blue



BS 16 C 37 Reef Green



BS 18 B 25 Merlin Grey



BS 18 B 29 Raven

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# Premium Polyester Powder Colours



BS 18 C 39 Fathom Blue



BS 20 C 33 Porcelain Blue



BS 20 D 45 Sapphire Blue



BS 226 Brunswick Green



BS 632 Dark Admiralty Grey



BS 693 Aircraft Grey

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# Premium Plus Polyester Powder Colours



RAL 1003 Signal Yellow



RAL 1006 Maize Yellow



RAL 1007 Daffodil Yellow



RAL 1011 Brown Beige



RAL 1012 Lemon Yellow



RAL 1016 Sulphur Yellow



RAL 1017 Saffron Yellow



RAL 1018 Zinc Yellow



RAL 1023 Traffic Yellow



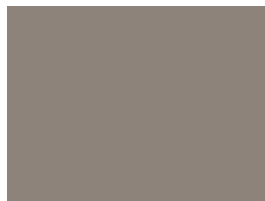
RAL 1032 Broom Yellow



RAL 1033 Dahlia Yellow



RAL 1034 Pastel Yellow



RAL 1035 Pearl Beige



RAL 1036 Pearl Gold



RAL 2001 Red Orange



RAL 2004 Pure Orange



RAL 2008 Bright Red Orange



RAL 2010 Signal Orange



RAL 2011 Deep Orange



RAL 2012 Salmon Orange

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# Premium Plus Polyester Powder Colours



RAL 3001 Signal red



RAL 3002 Carmine Red



RAL 3003 Ruby Red



RAL 3004 Purple Red



RAL 3005 Wine Red



RAL 3007 Black Red



RAL 3011 Brown Red



RAL 3012 Beige Red



RAL 3013 Tomato Red



RAL 3014 Antique Pink



RAL 3016 Coral Red



RAL 3020 Traffic Red



RAL 3022 Salmon Pink



RAL 3027 Raspberry Red



RAL 3031 Orient Red



RAL 4002 Red Violet



RAL 4004 Claret Violet



RAL 4005 Blue Lilac



RAL 4006 Traffic Purple



RAL 4007 Purple Violet

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# Premium Plus Polyester Powder Colours



RAL 5003 Sapphire Blue



RAL 5011 Steel Blue



RAL 6002 Leaf Green



RAL 6008 Brown Green



RAL 6025 Fern Green



RAL 6032 Signal Green



RAL 8023 Orange Brown



RAL 9006 White  
Aluminium



BS 4E 53 Poppy



BS 8E 51 Golden Yellow



BS 538 Post Office Red

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